

Date: Monday, 12/01/2009 9:12:23 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 44600
Estimate Number : 13148
P.O. Number :
This Issue : 12/01/2009 S.O. No. :
Prsht Rev. : NC
First Issue : 11
Previous Run : 38831
Type : SMALL /MED FAB
Part Number : D37003
Drawing Number : D3700 PRELIM
Project Number : N/A
Drawing Revision : PRELIM
Material :
Due Date : 15/01/2009 Qty: 5 Um: Each
Written By :
Checked & Approved By :
Comment : Est Rev:A 08.01.30 new issue DD verified by:EC

POSITIVE
RECALL

Additional Product

Job Number:



PRELIMINARY ISSUE

701.01.2 for
301 # 015020

Seq. #: Machine Or Operation: Description:

1.0 M6061T6S063 6061-T6 .063 Sheet



Comment: Qty.: 2.8151 sf(s)/Unit Total: 14.0753 sf(s)
6061T6 aluminium sheet .063" thick
(M6061T6S063)
Batch: 168279

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
1-Cut as per Dwg D3700
Dwg Rev: PRE
Prog Rev: Lim 139-1-13

2- Deburr if necessary 139-1-13

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

ENGINEERING
APPROVAL

5.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1
Chemical Conversion Coat as per QSI 005 4.1

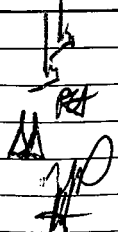
090114 6

D3700-3 OUTBOARD WINDOW DOUBLER

SUPERCEDED BY
09/04/14

RELEASED

WLB 44600

A	NEW ISSUE		MB	08.01.29
REV.	DESCRIPTION		BY	DATE
DESIGN		DART AEROSPACE LTD		
DRAWN		HAWKESBURY, ONTARIO, CANADA		
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D3700	SHEET 1 OF 2	
APPROVED		TITLE	SCALE	
DE APPR.		WINDOW DOUBLER	NTS	
DATE		COPYRIGHT © 2008 BY DART AEROSPACE LTD		
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D3700-1 INBOARD WINDOW DOUBLER

D3700-3 OUTBOARD WINDOW DOUBLER

RELEASED
09/21/09 JTF

Wb 44600

B	ADDED 0.25" TO TOP PROFILE OF D3700-1 (ZN DB-2). REDIMENSION PARTS; REMOVED REFERENCES TO DXF FILES (NOTES 8 AND 9).		MB	09.03.18	
A	NEW ISSUE		MB	08.01.29	
REV.	DESCRIPTION		BY	DATE	
DESIGN	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3700 TITLE WINDOW DOUBLER		REV. B		
DRAWN			SHEET 1 OF 2		
CHECKED			SCALE		
MFG. APPR.			NTS		
APPROVED					
DE APPR.			COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT BE NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD		
DATE	09.03.18				

